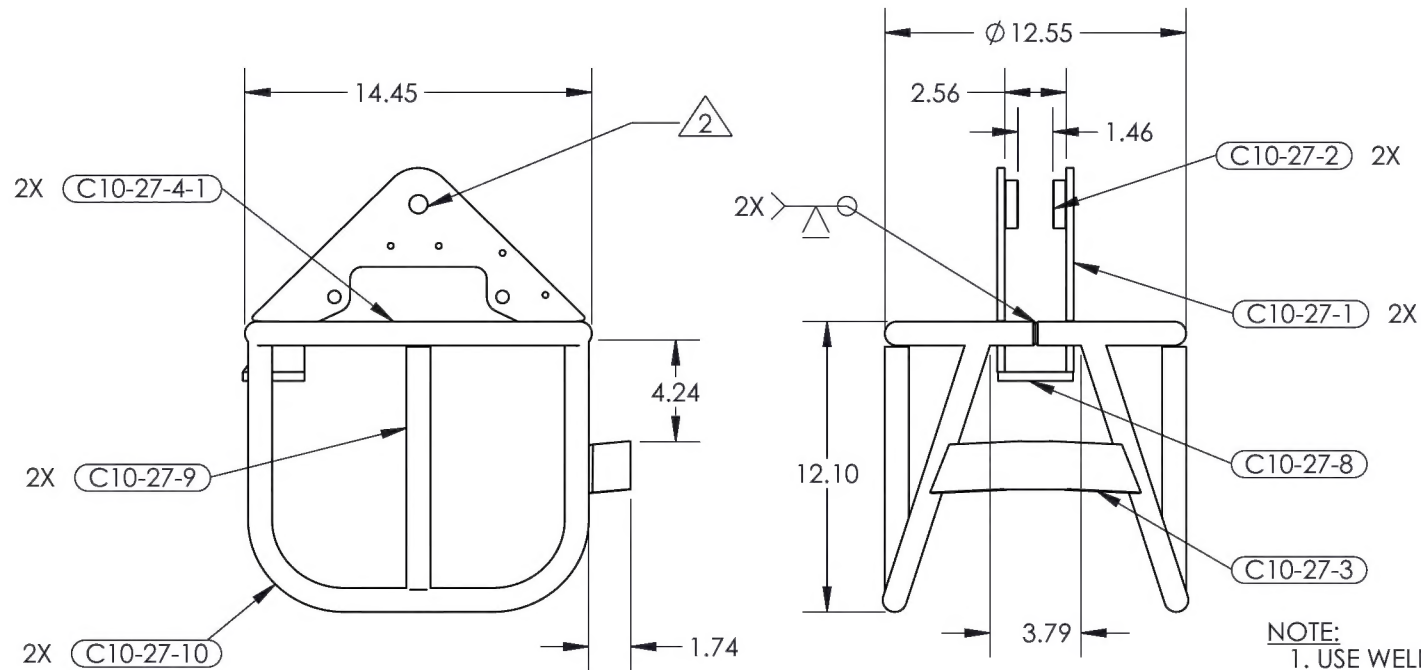


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6		AS DRAWN BY APICAL	1/9/2013	JAG	
7		CH'D 1.27 DIMENSION TO 1.75 TO MATCH PARTS	1/9/2013	JAG	
8		-9 CH'D LENGTH WAS 10 IS 10-1/8, -10 ADDED COPING 2X R .5 X .25 DEEP.	2/27/2013	BIM	JAG
9	16-0169	-9 DELETED FINISH SPEC WAS RAL 3000 IS NO SPEC, CH'D NOTE 1 ADDED C10, ADDED NOTE \triangle CH'D DWG TO SHEET METAL TOLERANCE.	10/13/2016	RJC	JAG



NOTE:
1. USE WELD FIXTURE C-10, WELD ALL CONNECTIONS 100%.

\triangle HOLES MUST ALIGN.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description
			C10-27-1	2	LIFTING PLATE
			C10-27-2	2	CAGE REINFORCEMENT
			C10-27-3	1	FRONT GUARD PLATE
			C10-27-4-1	2	TOP RING
			C10-27-8	1	BUMPER PLATE
			C10-27-9	2	SPACE BAR WRAP AROUND
			C10-27-10	2	SIDE LOOP WRAP AROUND

DART AEROSPACE	
TITLE CAGE WELDMENT	
DWG NO. C10-27	REV 9
MAT'L HEAT TREAT FINISH POWDER COAT RED SPEC DRAWN BY: APICAL CHECKED: DUERFELDT OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .010 FRACTIONS \pm 1/8 .XX \pm .03 ANGLES \pm 1° .X \pm .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SCALE 1:8	DATE 9/26/2006
SHEET 1 OF 1	